

MATSUSHITA ELECTRONIC COMPONENTS CO., LTD.



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Classification	No.
Chip RF Jumper PRODUCT SPECIFICATION FOR INFORMATION	151-XB-JP00BE
Subject	
EXBD6JP000A	12 - 12
6. Performance specification	
6.1. Standard environmental condition	
Unless otherwise specified, ambient atmosphere at performance tests and	measuring shall
meet the following conditions.	
Ambient temperature: $25 \text{ °C} \pm 2 \text{ °C}$, Relative humidity: 45% to 75% ,	
Atmosphere pressure: 86 kPa to 106 kPa	

6.2. Test method

Unless otherwise specified, the board, the land pattern, the flux, the solder and the soldering method in performance tests shall be subjected to "7. Precaution for mounting".

6.3. Electrical performance

e value measured by four – point nod at the test current of 10 mA he measurement system shall be ufficiently. shall be measured at the test cified below. ng board: the attached drawing ng equipment: network analyzer ng parameter: s parameter(S21)
he measurement system shall be ufficiently. shall be measured at the test cified below. ng board: the attached drawing ng equipment: network analyzer
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cified below. ng board: the attached drawing ng equipment: network analyzer
ng board: the attached drawing ng equipment: network analyzer
ng equipment: network analyzer
na nonomotor' a nonomotor(991)
ng power: 0 dBm
$ \overset{\text{Port 2}}{\bigtriangledown} 2 $
$1 \bigcirc 60 \bigcirc 55 \circ 0$

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Characteristics 3.3.3.	-20 dB max. (2.5 GHz)	Test meth Specimens shall be measu	
Return loss	20 ub max. (2.5 GHz)	circuit specified below. Measuring board: the at Measuring equipment: 1 Measuring parameter: s Measuring power: 0 dBn Port 10-00000000000000000000000000000000000	ttached drawing network analyzer 9 parameter (S11)
3.3.4. Insertion loss	-0.5 dB min. (2.5 GHz)	Specimens shall be measu circuit specified below. Measuring board: the at Measuring equipment: n Measuring parameter: s Measuring power: 0 dBn Port 10 Port 10 50 Ω	开 ared at the test ttached drawing network analyzer s parameter (S21)
3.3.5. Insulation resistance	1000 MΩ min.	Insulation resistance sha DC 25 V between the protective coating.	ll be measured a

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6.4. Environmental	performance		
Characteristics	Specification	Test metho	od
6.4.1.	$50 \text{ m}\Omega \text{ max}.$	Specimens shall be tested t	
Rapid change of		continuously in accordance	e with the
temperature		following duty cycle.	
		* Prior to use, verify the p	
		reliability, etc. thorough	
		board that is not glass-fa resin.	ibric based epoxy
		Step Temperature	Time
		$\frac{1}{2} -40 \text{ °C} \pm 3 \text{ °C}$	$40 \min \pm 3 \min$
		$\begin{array}{c c} 2 & \text{room temperature} \\ \hline 3 & +85 \ ^{\circ}\text{C} \pm 3 \ ^{\circ}\text{C} \\ \end{array}$	3 min max. 40 min ± 3 min
		4 room temperature	3 min max.
6.4.2.	50 mΩ max.	Specimens shall be exposed	
Load life in humidity	50 ms2 max.	and 90 % to 95 % relative h	
Loud me m numury		humidity test chamber for	-
		During this time, the rated	0
		applied intermittently for 1	
		OFF.	
6.4.3.	$50 \text{ m}\Omega$ max.	Specimens shall be exposed at 85 °C \pm 2 °C	
Endurance at 85°C		for 1000 h $^{+48}_{-0}$ h. During tl	his time, the
		rated current shall be appl	ied.
6.4.4.	$50 \text{ m}\Omega$ max.	Specimens shall be exposed at $-40 ^\circ\text{C} \pm 2 ^\circ\text{C}$	
Endurance at -40°C		for 1000 h $^{+48}_{0}$ h. During this time, the	
		rated current shall be appl	
6.4.5.	$50 \text{ m}\Omega$ max.	Specimens shall be exposed	d at 85 °C \pm 2 °C
High temperature		for 1000 h $^{+48}_{-0}$ h.	
exposure 6.4.6.	50 mΩ max.	Specimens shall be expose	$d = 40 \circ C + 2 \circ C$
Low temperature	50 m22 max.	for 1000 h $^{+48}_{-0}$ h.	uat 40 0±2 0
exposure			
6.4.7.	No deterioration of protective		
	_		
Solvent resistance	coatings	isopropyl alcohol complete	•
	_	isopropyl alcohol complete Specimens shall be immers °C solder (H63A) for 10 s ±	sed in 260 °C ± 5

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7. Mechanical Performance

Characteristics	Specification	Test method
7.1.1.	50 mΩ max.	Specimens shall be placed on testing board
Bond strength of the	and no evidence of	that is glass-fabric based epoxy resin with
face plating	mechanical damage.	100 mm in length, 40 mm in width and 1.6 mm in thickness.
		The testing board shall be supported at two points 45 mm from its center with mounting surface, and middle part of it's board shall be pressed at rate of 1 mm/s until the deflection becomes 1 mm and then the pressure shall be maintained for 30 s.
7.1.2. Solderability	95 % coverage min.	Specimens shall be tested by the following conditions. Test temperature of solder : 215 °C ± 5 °C Dwell time in solder : 5 s ± 0.5 s

8. Precautions for mounting

8.1. Land pattern

Land pattern is shown in the figure below.



8.2. Solder cream in reflow soldering

Printing pattern of solder cream is shown in the figure below.



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8.3. Flux		

Use rosin-based flux. Do not use high-activity flux (the chlorine content is 0.2wt% or more.)

8.4. Precaution for handling of substrate

Do not bend the board after soldering the product extremely.

(Example)

- Mounting place should be as far as possible from the position which is closed to the break line of board or the line of large holes of board.
- When mounting other components, do not bend the board extremely. If necessary, use back-up pin (support pin) to prevent from bending extremely.



• Do not break the board by hand. We recommend to use the machine or the jig to break it.

8.5. Precaution for soldering

Note that the product will be easily damaged by rapid heating, rapid cooling and local heating.

Allow enough preheating so that the difference of soldering temperature and temperature of surface of the part is 100 °C or less. This temperature difference shall be kept in rapid cooling by immersion into solvent.

8.6. Recommendable reflow soldering



- Please measure temperature of terminals and study solderability every type of boards, before actual use.
- Please inquire of us when you use the different conditions.

		Condition	Time	
	Preheating	$140^{\rm o}{\rm C}$ to $160^{\rm o}{\rm C}$	60s to 120s	
	Main heating	200ºC min.	30s to 40s	
Peak		$235 \circ C \pm 5 \circ C$	10s max.	
<	<lead-free solder=""> (Sn/Ag/Cu system et al.)</lead-free>			

		Condition	Time
Pr	reheating	$150^{\mathrm{o}}\mathrm{C}$ to $180^{\mathrm{o}}\mathrm{C}$	60s to 120s
1	Main heating	230ºC min.	30s to 40s
	Peak	260°C max.	10s max.

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• Reflow soldering shall be within five times.	

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8.7. Caution of flow soldering

We can not recommend the flow soldering to the product, because we are afraid that solder bridge may happen owing to narrow pitch of it's terminals.

8.8. Replacement with soldering iron

Note the followings in case of using soldering iron for replacement.

- (1) The tip temperature should be less than 350 °C for the period within 3 s for each terminal.
- (2) The soldering iron tip should not touch the product directly.

8.9. Recommendable cleaning method

Solvents		Isopropyl alcohol		
Cleaning method	Dipping	40 °C max., 5 min max.		
	Ultrasonic	1 min max. (Power: 20 W/l max, frequency: 10 kHz to 100 kHz)		

Residual fluxes after board washing may cause solder migration. Carefully check the status of board washing.

Study type and amount of flux to be used in cleaning free soldering. Study type of water-soluble flux and cleaning agent and dry condition when water washing is made. Confirm they will not cause any troubles.

9. Notice for use

\land Notice for use		
(1)This specification shows the quality and performance of the product in a unit component. Before adoption, be sure to evaluate and verify the product mounted on your circuit board.		
 (2)Use fail-safe design and ensure safety by carrying out the following items in cases where it is forecast that the failure of the product gives serious damage to something important like human life, for instance in traffic transportation equipment (trains, cars, traffic signal equipment, etc.), medical equipment, aerospace equipment, electric heating appliances, combustion and gas equipment, rotating equipment, disaster and crime preventive equipment. Ensure safety as the system by setting protective circuits and protective equipment. Ensure safety as the system by setting such redundant circuits as do not cause danger by a single failure. 		
(3)The product is designed to use in general standard applications of general electric equipment (AV products, household electric appliances, office equipment, information and communication equipment, etc.); hence, it do not take the use under the following special environments into consideration.		

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	$\angle ! $ Notice for use
	Accordingly, the use in the following special environments, and such environmental conditions may affect the performance of the product; prior to use, verify the performance, reliability, etc. thoroughly. 1) Use in liquids such as water, oil, chemical and organic solvent.
	 Where the product is close to a heating component, or where an inflammable such as a polyvinyl chloride wire is arranged close to the product. Where the product is sealed or coated with resin , etc. Where water or a water-soluble detergent is used in flux cleaning after
	soldering. (pay particular attention to soluble flux.) 5) Use in such a place where the product is wetted due to dew condensation
	6) Use in places full of corrosive gases such as sea breeze, Cl ₂ , H ₂ S, NH ₃ , SO ₂ , and NO _X
	7) Use under direct sunlight, in outdoor or in dusty atmospheres8) Use in environment with large static electricity or strong electromagnetic waves.
	(4)Whenever a doubt about safety arises from this product, please inform us immediately and be sure to evaluate and verify the product mounted on your circuit board.
10. S	storage method
If	the product is stored in the following environments and conditions, the performance and
sol	derability may be badly affected. Avoid the storage in the following environments.
(1) Storage in places full of corrosive gases such as sea breeze, Cl ₂ , H ₂ S, NH ₃ , SO ₂ , and NO _X
(2) Storage in places exposed to direct sunlight
) Storage in places outside the temperature range of 5 °C to 35 °C and humidity range of
	45 %RH to 85 %RH
(4) Storage over a year after our delivery (This item also applies to the case where the
	storage method specified in item (1) to (3) has been followed.)
11. L	ow and regulation
(1)	No ODCs or other ozone-depleting substances that are subject to regulation under the Montreal Protocol are used in our manufacturing processes, including in the manufacture of this product.
(2)	All materials used in this product are existing chemical substances recognized under "lows on examination of chemical substances and regulations of manufacturing and
	others."
(3)	None of the materials used in this product contain the designated incombustible bromic substances, PBBOs and PBBs.
(4)	Please contact us to obtain a notice as to whether this product has passed inspection
	under review criteria primarily based on Foreign Exchange and Foreign Trade Control Laws, and appended table in the Export Control Laws.
	Laws, and appended table in the Export Control Laws.

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12. Period of validity for specification

If there is not an offer by 3 months before term of validity, term of validity shall be extended every one year. When you confirm revision of this specification while it is in effect, the previous, unrevised version shall lose its validity.

13. Production place

Production country: Japan Production factory: Fukui Matsushita Electric Co., Ltd.

14. Taping package and label marking

14.1. Packaging method

Products shall be heat-sealed in the chip pockets, spacing pitch 4 mm, of paper carrier tape with bottom tape and cover tape, and the carrier tape shall be reeled to the reel.

14.2. Carrier tape dimensions





