

# Converter - Brake - Inverter Module

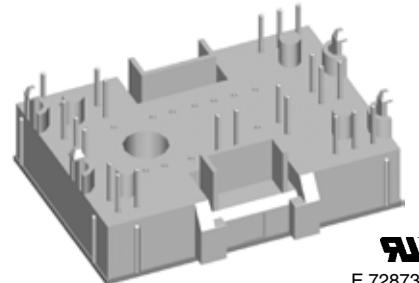
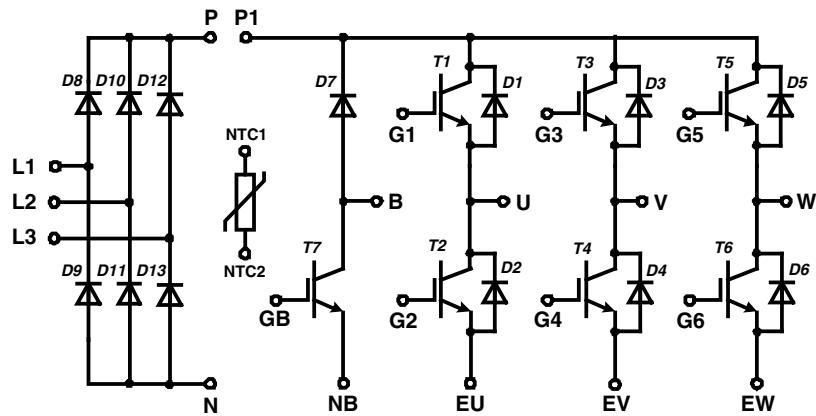
## XPT IGBT

Preliminary data

**Part name** (Marking on product)

MIXA10WB1200TMH

Three Phase Rectifier	Brake Chopper	Three Phase Inverter
$V_{RRM} = 1600 \text{ V}$	$V_{CES} = 1200 \text{ V}$	$V_{CES} = 1200 \text{ V}$
$I_{DAVM25} = 100 \text{ A}$	$I_{C25} = 17 \text{ A}$	$I_{C25} = 17 \text{ A}$
$I_{FSM} = 270 \text{ A}$	$V_{CE(sat)} = 1.8 \text{ V}$	$V_{CE(sat)} = 1.8 \text{ V}$



E 72873

Pin configuration see outlines.

### Features:

- High level of integration - only one power semiconductor module required for the whole drive
- Rugged XPT design (Xtreme light Punch Through) results in:
  - short circuit rated for 10  $\mu\text{sec}$ .
  - very low gate charge
  - square RBSOA @ 3x  $I_c$
  - low EMI
- Thin wafer technology combined with the XPT design results in a competitive low  $V_{CE(sat)}$
- Temperature sense included
- SONIC™ diode
  - fast and soft reverse recovery
  - low operating forward voltage

### Application:

- AC motor drives
- Pumps, Fans
- Washing machines
- Air-conditioning system
- Inverter and power supplies

### Package:

- "Mini" package
- Assembly height is 17 mm
- Insulated base plate
- Pins suitable for wave soldering and PCB mounting
- Assembly clips available
  - IXKU 5-505 screw clamp
  - IXRB 5-506 click clamp
- UL registered E72873

## Output Inverter T1 - T6

## Ratings

Symbol	Definitions	Conditions	min.	typ.	max.	Unit
$V_{CES}$	collector emitter voltage	$T_{VJ} = 25^\circ C$		1200		V
$V_{GES}$	max. DC gate voltage	continuous		$\pm 20$		V
$V_{GEM}$	max. transient collector gate voltage	transient		$\pm 30$		V
$I_{C25}$	collector current	$T_C = 25^\circ C$	17		A	
$I_{C80}$		$T_C = 80^\circ C$	12		A	
$P_{tot}$	total power dissipation	$T_C = 25^\circ C$	63		W	
$V_{CE(sat)}$	collector emitter saturation voltage	$I_C = 9 A; V_{GE} = 15 V$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	1.8 2.1	2.1	V
$V_{GE(th)}$	gate emitter threshold voltage	$I_C = 0.3 mA; V_{GE} = V_{CE}$	$T_{VJ} = 25^\circ C$	5	5.5	V
$I_{CES}$	collector emitter leakage current	$V_{CE} = V_{CES}; V_{GE} = 0 V$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	0.02 0.2	0.1	mA mA
$I_{GES}$	gate emitter leakage current	$V_{GE} = \pm 20 V$		500	nA	
$Q_{G(on)}$	total gate charge	$V_{CE} = 600 V; V_{GE} = 15 V; I_C = 10 A$		27		nC
$t_{d(on)}$ $t_r$ $t_{d(off)}$ $t_f$ $E_{on}$ $E_{off}$	turn-on delay time current rise time turn-off delay time current fall time turn-on energy per pulse turn-off energy per pulse	inductive load $V_{CE} = 600 V; I_C = 10 A$ $V_{GE} = \pm 15 V; R_G = 100 \Omega$	$T_{VJ} = 125^\circ C$	70 40 250 100 1.1 1.1		ns ns ns ns mJ mJ
RBSOA	reverse bias safe operating area	$V_{GE} = \pm 15 V; R_G = 100 \Omega; V_{CEK} = 1200 V$	$T_{VJ} = 125^\circ C$		30	A
$I_{sc}$ (SCSOA)	short circuit safe operating area	$V_{CE} = 900 V; V_{GE} = \pm 15 V;$ $R_G = 100 \Omega; t_p = 10 \mu s$ ; non-repetitive	$T_{VJ} = 125^\circ C$	40		A
$R_{thJC}$ $R_{thCH}$	thermal resistance junction to case thermal resistance case to heatsink	(per IGBT)		0.7	2 0.7	K/W K/W

## Output Inverter D1 - D6

## Ratings

Symbol	Definitions	Conditions	min.	typ.	max.	Unit
$V_{RRM}$	max. repetitive reverse voltage	$T_{VJ} = 25^\circ C$		1200		V
$I_{F25}$	forward current	$T_C = 25^\circ C$	19		A	
$I_{F80}$		$T_C = 80^\circ C$	13		A	
$V_F$	forward voltage	$I_F = 10 A; V_{GE} = 0 V$	$T_{VJ} = 25^\circ C$ $T_{VJ} = 125^\circ C$	1.95 1.85	2.2	V
$Q_{rr}$ $I_{RM}$ $t_{rr}$ $E_{rec}$	reverse recovery charge max. reverse recovery current reverse recovery time reverse recovery energy	$V_R = 600 V$ $di_F/dt = -250 A/\mu s$ $I_F = 10 A; V_{GE} = 0 V$	$T_{VJ} = 125^\circ C$	1.2 9 320 0.4		$\mu C$ A ns mJ
$R_{thJC}$ $R_{thCH}$	thermal resistance junction to case thermal resistance case to heatsink	(per diode)		2.4 0.8	K/W K/W	

## Brake T7

## Ratings

Symbol	Definitions	Conditions	min.	typ.	max.	Unit
$V_{CES}$	collector emitter voltage	$T_{VJ} = 25^\circ\text{C}$		1200		V
$V_{GES}$	max. DC gate voltage	continuous		$\pm 20$		V
$V_{GEM}$	max. transient collector gate voltage	transient		$\pm 30$		V
$I_{C25}$	collector current	$T_C = 25^\circ\text{C}$		17		A
$I_{C80}$		$T_C = 80^\circ\text{C}$		12		A
$P_{tot}$	total power dissipation	$T_C = 25^\circ\text{C}$		63		W
$V_{CE(sat)}$	collector emitter saturation voltage	$I_C = 9 \text{ A}; V_{GE} = 15 \text{ V}$	$T_{VJ} = 25^\circ\text{C}$ $T_{VJ} = 125^\circ\text{C}$	1.8 2.1	2.1	V
$V_{GE(th)}$	gate emitter threshold voltage	$I_C = 0.3 \text{ mA}; V_{GE} = V_{CE}$	$T_{VJ} = 25^\circ\text{C}$	5	5.5	V
$I_{CES}$	collector emitter leakage current	$V_{CE} = V_{CES}; V_{GE} = 0 \text{ V}$	$T_{VJ} = 25^\circ\text{C}$ $T_{VJ} = 125^\circ\text{C}$	0.01 0.1	0.1	mA mA
$I_{GES}$	gate emitter leakage current	$V_{GE} = \pm 20 \text{ V}$			500	nA
$Q_{G(on)}$	total gate charge	$V_{CE} = 600 \text{ V}; V_{GE} = 15 \text{ V}; I_C = 10 \text{ A}$		27		nC
$t_{d(on)}$ $t_r$ $t_{d(off)}$ $t_f$ $E_{on}$ $E_{off}$	turn-on delay time current rise time turn-off delay time current fall time turn-on energy per pulse turn-off energy per pulse	inductive load $V_{CE} = 600 \text{ V}; I_C = 10 \text{ A}$ $V_{GE} = \pm 15 \text{ V}; R_G = 100 \Omega$	$T_{VJ} = 125^\circ\text{C}$	70 40 250 100 1.1 1.1		ns ns ns ns mJ mJ
<b>RBSOA</b>	reverse bias safe operating area	$V_{GE} = \pm 15 \text{ V}; R_G = 100 \Omega; V_{CEK} = 1200 \text{ V}$	$T_{VJ} = 125^\circ\text{C}$		30	A
<b>I<sub>sc</sub> (SCSOA)</b>	short circuit safe operating area	$V_{CE} = 900 \text{ V}; V_{GE} = \pm 15 \text{ V}; R_G = 100 \Omega; t_p = 10 \mu\text{s}; \text{non-repetitive}$	$T_{VJ} = 125^\circ\text{C}$	40		A
$R_{thJC}$ $R_{thCH}$	thermal resistance junction to case thermal resistance case to heatsink	(per IGBT)		0.7	2 0.7	K/W K/W

## Brake Chopper D7

## Ratings

Symbol	Definitions	Conditions	min.	typ.	max.	Unit
$V_{RRM}$	max. repetitive reverse voltage	$T_{VJ} = 150^\circ\text{C}$		1200		V
$I_{F25}$ $I_{F80}$	forward current	$T_C = 25^\circ\text{C}$ $T_C = 80^\circ\text{C}$		12 8		A
$V_F$	forward voltage	$I_F = 5 \text{ A}; V_{GE} = 0 \text{ V}$	$T_{VJ} = 25^\circ\text{C}$ $T_{VJ} = 125^\circ\text{C}$	1.95 1.85	2.2	V V
$I_R$	reverse current	$V_R = V_{RRM}$	$T_{VJ} = 25^\circ\text{C}$ $T_{VJ} = 125^\circ\text{C}$	0.01 0.1	0.1	mA mA
$Q_{rr}$ $I_{RM}$ $t_{rr}$ $E_{rec}$	reverse recovery charge max. reverse recovery current reverse recovery time reverse recovery energy	$V_R = 600 \text{ V}$ $di_F/dt = 200 \text{ A}/\mu\text{s}$ $I_F = 5 \text{ A}; V_{GE} = 0 \text{ V}$	$T_{VJ} = 125^\circ\text{C}$	0.7 6 320 0.2		$\mu\text{C}$ A ns mJ
$R_{thJC}$ $R_{thCH}$	thermal resistance junction to case thermal resistance case to heatsink	(per diode)		1.1	3.4 1.1	K/W K/W

**Input Rectifier Bridge D8 - D11**

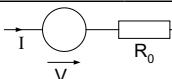
<b>Ratings</b>						
<b>Symbol</b>	<b>Definitions</b>	<b>Conditions</b>	<b>min.</b>	<b>typ.</b>	<b>max.</b>	<b>Unit</b>
<b>V<sub>RRM</sub></b>	<i>max. repetitive reverse voltage</i>		T <sub>VJ</sub> = 25°C		1600	V
<b>I<sub>FAV</sub></b>	<i>average forward current</i>	sine 180°	T <sub>C</sub> = 80°C		24	A
<b>I<sub>DAVM</sub></b>	<i>max. average DC output current</i>	rect.; d = 1/3	T <sub>C</sub> = 80°C		69	A
<b>I<sub>FSM</sub></b>	<i>max. forward surge current</i>	t = 10 ms; sine 50 Hz	T <sub>VJ</sub> = 25°C T <sub>VJ</sub> = 125°C		270 240	A A
<b>I<sup>2</sup>t</b>	<i>I<sup>2</sup>t value for fusing</i>	t = 10 ms; sine 50 Hz	T <sub>VJ</sub> = 25°C T <sub>VJ</sub> = 125°C		360 290	A <sup>2</sup> s A <sup>2</sup> s
<b>P<sub>tot</sub></b>	<i>total power dissipation</i>		T <sub>C</sub> = 25°C		69	W
<b>V<sub>F</sub></b>	<i>forward voltage</i>	I <sub>F</sub> = 30 A	T <sub>VJ</sub> = 25°C T <sub>VJ</sub> = 125°C	1.27 1.24	1.6	V
<b>I<sub>R</sub></b>	<i>reverse current</i>	V <sub>R</sub> = V <sub>RRM</sub>	T <sub>VJ</sub> = 25°C T <sub>VJ</sub> = 125°C	0.01 0.3	mA mA	
<b>R<sub>thJC</sub></b>	<i>thermal resistance junction to case</i>	(per diode)			1.8	K/W
<b>R<sub>thCH</sub></b>	<i>thermal resistance case to heatsink</i>	(per diode)			0.6	K/W

**Temperature Sensor NTC**

<b>Ratings</b>						
<b>Symbol</b>	<b>Definitions</b>	<b>Conditions</b>	<b>min.</b>	<b>typ.</b>	<b>max.</b>	<b>Unit</b>
<b>R<sub>25</sub></b>	<i>resistance</i>		T <sub>C</sub> = 25°C	4.75	5.0	kΩ
<b>B<sub>25/50</sub></b>					3375	K

**Module**

<b>Ratings</b>						
<b>Symbol</b>	<b>Definitions</b>	<b>Conditions</b>	<b>min.</b>	<b>typ.</b>	<b>max.</b>	<b>Unit</b>
<b>T<sub>VJ</sub></b>	<i>operating temperature</i>		-40		125	°C
<b>T<sub>VJM</sub></b>	<i>max. virtual junction temperature</i>				150	°C
<b>T<sub>stg</sub></b>	<i>storage temperature</i>		-40		125	°C
<b>V<sub>ISOL</sub></b>	<i>isolation voltage</i>	I <sub>ISOL</sub> ≤ 1 mA; 50/60 Hz			2500	V~
<b>CTI</b>	<i>comparative tracking index</i>				-	
<b>F<sub>c</sub></b>	<i>mounting force</i>		40		80	N
<b>d<sub>s</sub></b>	<i>creep distance on surface</i>		12.7			mm
<b>d<sub>A</sub></b>	<i>strike distance through air</i>		12			mm
<b>Weight</b>				35		g

**Equivalent Circuits for Simulation**

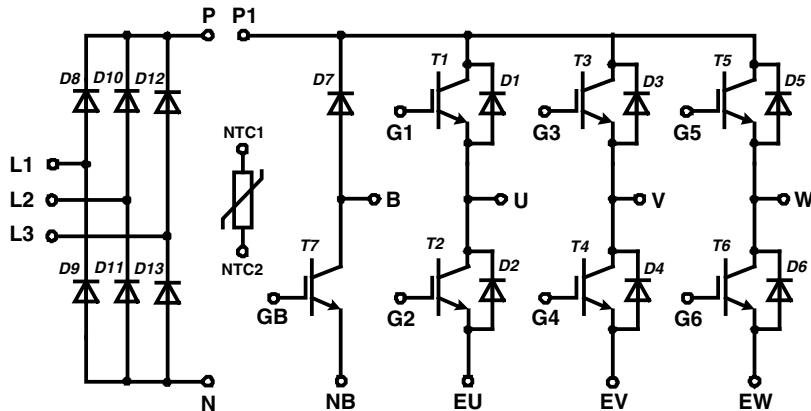
<b>Ratings</b>						
<b>Symbol</b>	<b>Definitions</b>	<b>Conditions</b>	<b>min.</b>	<b>typ.</b>	<b>max.</b>	<b>Unit</b>
<b>V<sub>0</sub></b>	<i>rectifier diode</i>	D8 - D13	T <sub>VJ</sub> = 150°C		0.86	V
<b>R<sub>0</sub></b>					12.3	mΩ
<b>V<sub>0</sub></b>	<i>IGBT</i>	T1 - T6	T <sub>VJ</sub> = 150°C		1.1	V
<b>R<sub>0</sub></b>					153	mΩ
<b>V<sub>0</sub></b>	<i>free wheeling diode</i>	D1 - D6	T <sub>VJ</sub> = 150°C		1.09	V
<b>R<sub>0</sub></b>					91	mΩ
<b>V<sub>0</sub></b>	<i>IGBT</i>	T7	T <sub>VJ</sub> = 150°C		1.1	V
<b>R<sub>0</sub></b>					153	mΩ
<b>V<sub>0</sub></b>	<i>free wheeling diode</i>	D7	T <sub>VJ</sub> = 150°C		1.15	V
<b>R<sub>0</sub></b>					171	mΩ

IXYS reserves the right to change limits, test conditions and dimensions.

T<sub>C</sub> = 25°C unless otherwise stated

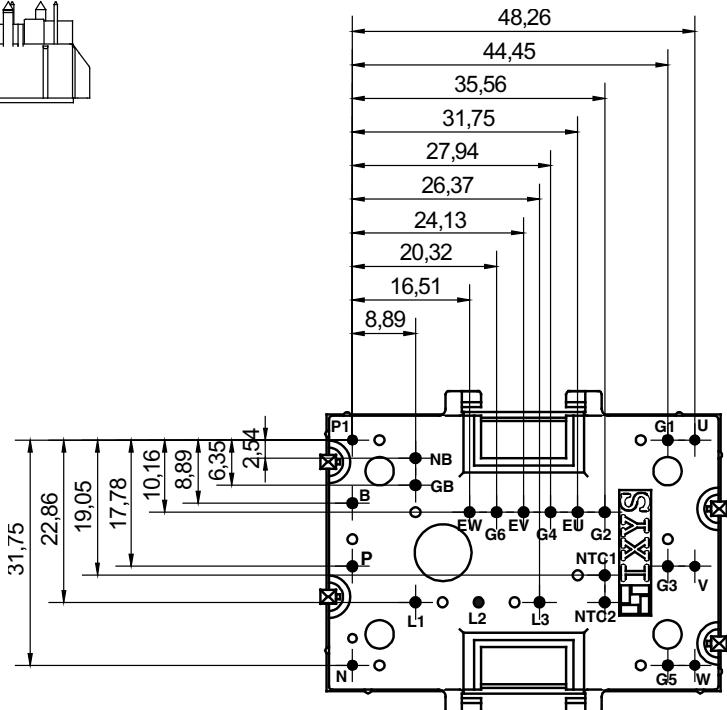
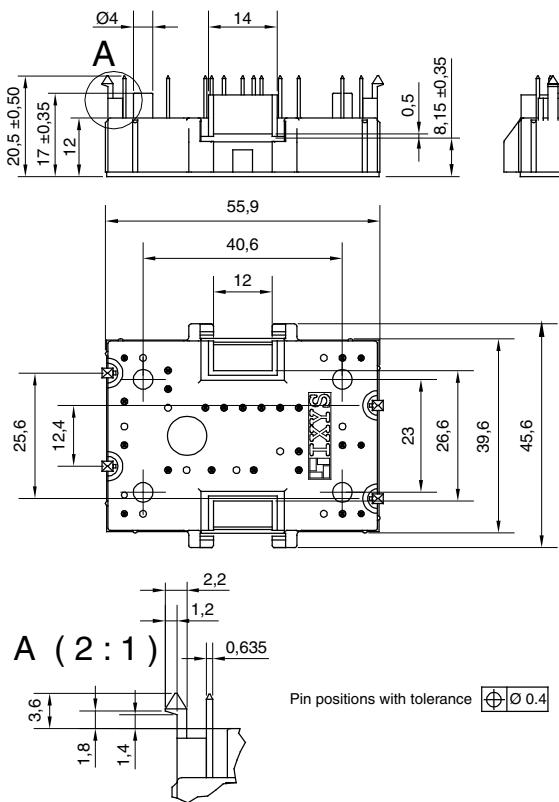
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## Circuit Diagram

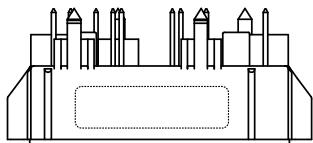


## Outline Drawing

Dimensions in mm (1 mm = 0.0394")



## Product Marking



## Part number

M = Module  
 I = IGBT  
 X = XPT  
 A = standard  
 20 = Current Rating [A]  
 WB = 6-Pack + 3~ Rectifier Bridge & Brake Unit  
 1200 = Reverse Voltage [V]  
 T = NTC  
 MH = MiniPack2

Ordering	Part Name	Marking on Product	Delivering Mode	Base Qty	Ordering Code
Standard	MIXA 10 WB 1200 TMH	MIXA10WB1200TMH	Box	20	508609

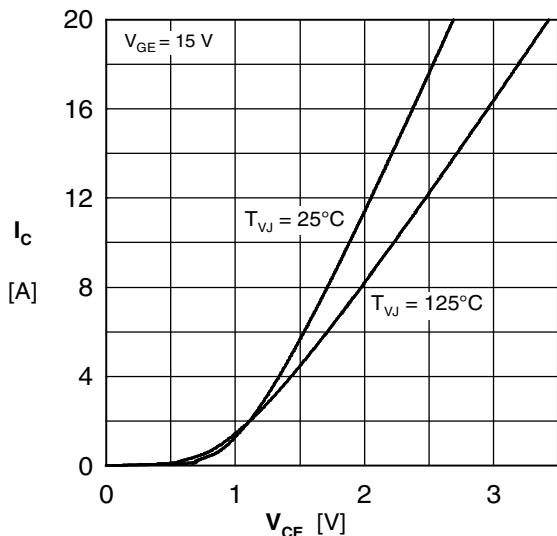


Fig. 1 Typ. output characteristics

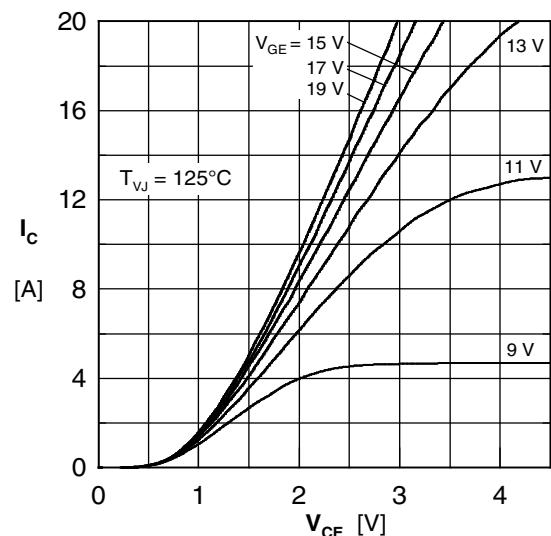


Fig. 2 Typ. output characteristics

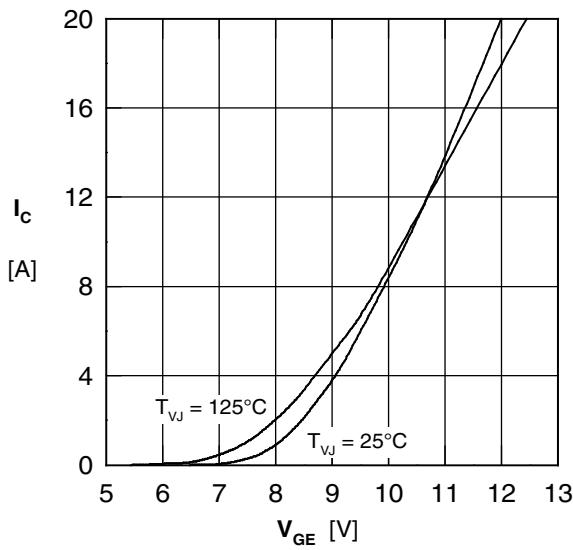


Fig. 3 Typ. transfer characteristics

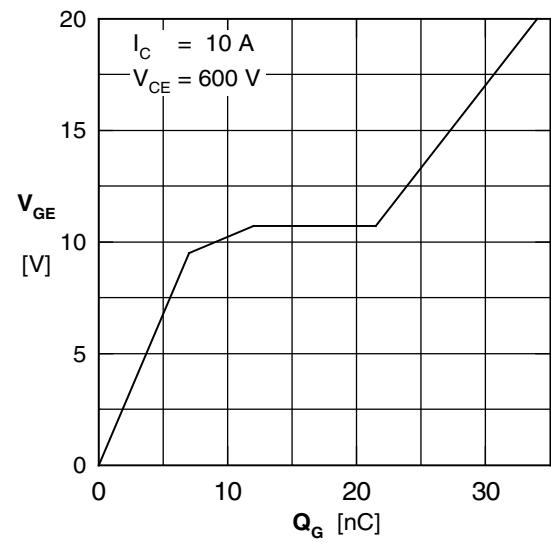


Fig. 4 Typ. turn-on gate charge

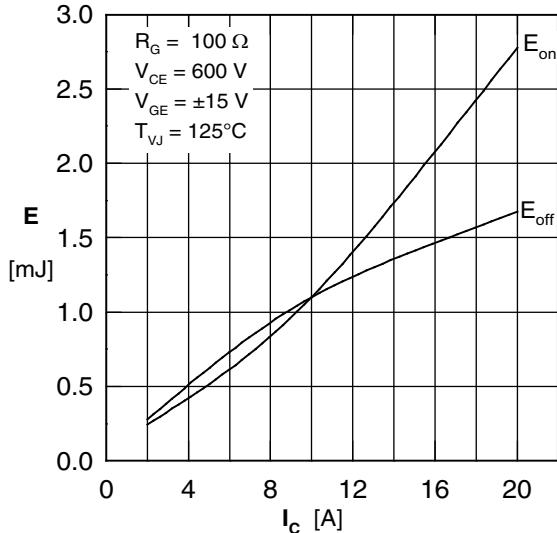


Fig. 5 Typ. switching energy vs. collector current

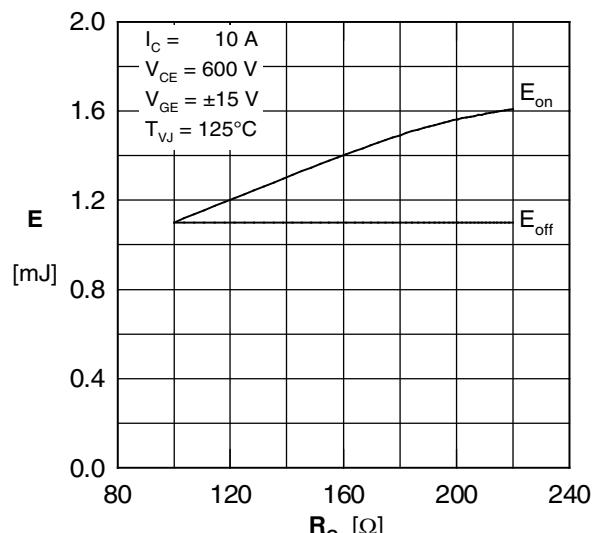


Fig. 6 Typ. switching energy vs. gate resistance

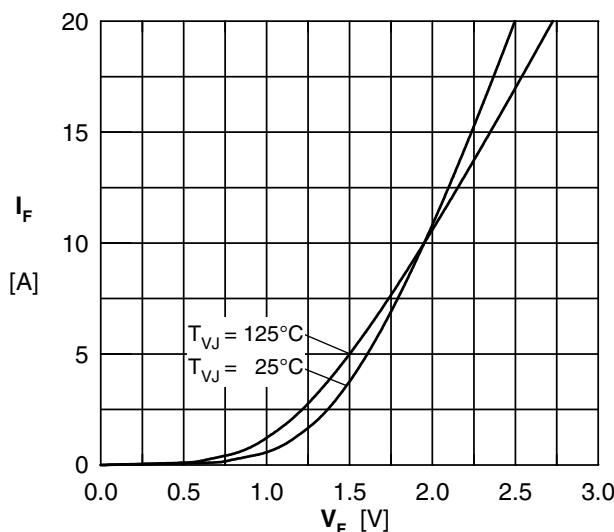


Fig. 7 Typ. forward characteristics

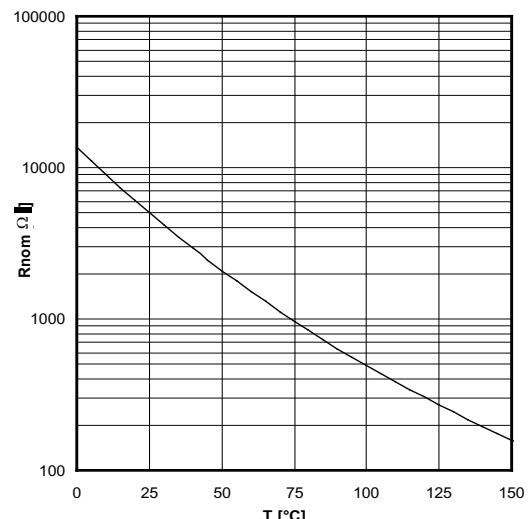


Fig. 8 Typ. thermistor resistance vs. temperature