

Vishay High Power Products

### Phase Control SCR TO-220AB FULL-PAK, 25 A



PRODUCT SUMMARY			
V <sub>T</sub> at 16 A	< 1.25 V		
I <sub>TSM</sub>	300 A		
V <sub>RRM</sub>	800/1200 V		

#### DESCRIPTION/FEATURES

The 25TTS...FP High Voltage Series of silicon controlled rectifiers are specifically designed for medium power switching and phase control applications. The glass passivation technology used has reliable operation up to 125 °C junction temperature.

Typical applications are in input rectification (soft start) and these products are designed to be used with Vishay HPP input diodes, switches and output rectifiers which are available in identical package outlines.

The fully isolated package ( $V_{INS} = 2500 V_{RMS}$ ) is UL E78996 approved. Plastic material  $94V_{Ro}$ .

This product has been designed and qualified for industrial level.

OUTPUT CURRENT IN TYPICAL APPLICATIONS				
APPLICATIONS	SINGLE-PHASE BRIDGE	THREE-PHASE BRIDGE	UNITS	
Capacitive input filter $T_A = 55 \text{ °C}$ , $T_J = 125 \text{ °C}$ , common heatsink of 1 °C/W	18	22	A	

MAJOR RATINGS AND CHARACTERISTICS				
PARAMETER	TEST CONDITIONS	VALUES	UNITS	
I <sub>T(AV)</sub>	Sinusoidal waveform	16	٨	
I <sub>RMS</sub>		25	A	
V <sub>RRM</sub> /V <sub>DRM</sub>		800/1200	V	
I <sub>TSM</sub>		300	А	
V <sub>T</sub>	16 A, T <sub>J</sub> = 25 °C	1.25	V	
dV/dt		500	V/µs	
dl/dt		150	A/µs	
TJ		- 40 to 125	°C	

VOLTAGE RATINGS					
PART NUMBER	V <sub>RRM</sub> , MAXIMUM PEAK REVERSE VOLTAGE V	V <sub>DRM</sub> , MAXIMUM PEAK DIRECT VOLTAGE V	I <sub>RRM</sub> /I <sub>DRM</sub> AT 125 °C mA		
25TTS08FP	800 800 10				
25TTS12FP	1200	1200	10		

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ABSOLUTE MAXIMUM RATINGS					
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS	
FARAMETER	STMBOL	TEST CONDITIONS	TYP. MAX.		
Maximum average on-state current	I <sub>T(AV)</sub>	$T_{C} = 85 \ ^{\circ}C$ , 180° conduction half sine wave	16		
Maximum RMS on-state current	I <sub>RMS</sub>		25	А	
Maximum peak, one-cycle,	1	10 ms sine pulse, rated V <sub>RRM</sub> applied	300	А	
non-repetitive surge current	I <sub>TSM</sub>	10 ms sine pulse, no voltage reapplied	350		
Maximum I <sup>2</sup> t for fusing	l <sup>2</sup> t	10 ms sine pulse, rated $V_{RRM}$ applied	450	A <sup>2</sup> s	
Maximum Frior fusing	1-1	10 ms sine pulse, no voltage reapplied 630		A-2	
Maximum I <sup>2</sup> √t for fusing	l²√t	t = 0.1 to 10 ms, no voltage reapplied	6300	A²√s	
Maximum on-state voltage drop	V <sub>TM</sub>	16 A, T <sub>J</sub> = 25 °C	1.25	V	
On-state slope resistance	$r_t$ $T_1 = 125 °C$		12.0	mΩ	
Threshold voltage	V <sub>T(TO)</sub>	1j=125 C	1.0	V	
Maximum reverse and direct lookage current	1 /1	$T_J = 25 ^{\circ}C$	0.5		
Maximum reverse and direct leakage current	I <sub>RM</sub> /I <sub>DM</sub>	$T_J = 125 \text{ °C}$ $V_R = \text{Rated } V_{RRM}/V_{DRM}$	10	mA	
Holding current	Ι <sub>Η</sub>	Anode supply = 6 V, resistive load, initial $I_T = 1 A$	- 100	mA	
Maximum latching current	ΙL	Anode supply = 6 V, resistive load	200		
Maximum rate of rise of off-state voltage	dV/dt		500	V/µs	
Maximum rate of rise of turned-on current	dl/dt		150	A/µs	

TRIGGERING				
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS
Maximum peak gate power	P <sub>GM</sub>		8.0	w
Maximum average gate power	P <sub>G(AV)</sub>		2.0	~ ~~
Maximum peak positive gate current	+ I <sub>GM</sub>		1.5	Α
Maximum peak negative gate voltage	- V <sub>GM</sub>		10	V
Maximum required DC gate current to trigger	I <sub>GT</sub>	Anode supply = 6 V, resistive load, $T_J$ = - 10 °C	60	mA
		Anode supply = 6 V, resistive load, $T_J = 25 \ ^{\circ}C$	45	
		Anode supply = 6 V, resistive load, $T_J$ = 125 °C	20	
Maximum required DC gate voltage to trigger	V <sub>GT</sub>	Anode supply = 6 V, resistive load, $T_J$ = - 10 °C	2.5	
		Anode supply = 6 V, resistive load, $T_J = 25 \ ^{\circ}C$	2.0	1,,
		Anode supply = 6 V, resistive load, $T_J$ = 125 °C	1.0	V
Maximum DC gate voltage not to trigger	$V_{GD}$	$T_{\rm J} = 125 \text{ °C}, V_{\rm DRM} = \text{Rated value} \qquad \qquad$		1
Maximum DC gate current not to trigger	I <sub>GD</sub>			mA

SWITCHING				
PARAMETER	SYMBOL	TEST CONDITIONS	VALUES	UNITS
Typical turn-on time	t <sub>gt</sub>	T <sub>J</sub> = 25 °C	0.9	
Typical reverse recovery time	t <sub>rr</sub>	T 105 %	4	μs
Typical turn-off time	t <sub>q</sub>	T <sub>J</sub> = 125 °C	110	

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THERMAL AND MECHANICAL SPECIFICATIONS					
PARAMETER		SYMBOL	TEST CONDITIONS	VALUES	UNITS
Maximum junction and storage temperature range		T <sub>J</sub> , T <sub>Stg</sub>		- 40 to 125	°C
Maximum thermal resistance, junction to case		R <sub>thJC</sub>	DC operation	1.5	
Maximum thermal resistance, junction to ambient		R <sub>thJA</sub>		62	°C/W
Typical thermal resistance, case to heatsink		R <sub>thCS</sub>	Mounting surface, smooth and greased	1.5	
Approximate weight				2	g
Approximate weight				0.07	oz.
Mounting torque	minimum			6 (5)	kgf ⋅ cm
Mounting torque	maximum	12 (10)	(lbf · in)		
Mand from day to a				25TTS08FP	
Marking device			Case style TO-220AB FULL-PAK (94/V0)		2FP

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Fig. 6 - Maximum Non-Repetitive Surge Current



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Fig. 7 - On-State Voltage Drop Characteristics











#### ORDERING INFORMATION TABLE



LINKS TO RELATED DOCUMENTS			
Dimensions http://www.vishay.com/doc?95072			
Part marking information	http://www.vishay.com/doc?95069		



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